



1998

Signature Series

BY MONACO





ENCHANTMENT

THE REMEMBERED TRADITION OF COUNTRY...as true, as familiar as a dream. A place overflowing with comfort. In the SIGNATURE SERIES you will find a collection of tasteful interiors that recreate such a place. Quiet eloquence with custom furnishings of graceful and harmonious proportions.

The soft, Impressionist colors of the Aubusson Grey interior are enriched by a classic frame of handcrafted walnut* cabinetry. This Classic Suite Slide floorplan offers a luxurious expanse of living space with ample room for relaxing, dining and entertaining. Enjoy the spacious solid surface countertops, ceramic tile floors and designer wallcoverings for their practicality as well as beauty.

**optional wood finish*





CELEBRATE



State-of-the-art engineering in our Home Theater Sound System enhances the sounds of the JVC Stack System AM/FM stereo, cassette player, SONY 10-disc CD player and VCR.

A NEW CENTER FOR THE PERFORMING ARTS. Of all the places you could go to enjoy a great performance, none compare to the SIGNATURE SERIES.

Here's where you'll experience, firsthand, the sophisticated acoustic engineering in our Home Theater Sound System. A balance of amplifiers and acoustically matched high fidelity speakers surround you with full, rich sounds from a JVC Stack System with stereo AM/FM, cassette player and SONY 10-disc CD Player. You'll enjoy the same quality acoustics while enjoying the SONY 20" remote controlled color television and VCR. And you can even take the music outdoors with the new Outside Entertainment Center.*

Great sound isn't all the SIGNATURE has to offer. Within the plush interior lie all the amenities you could wish for in a luxury motorhome including custom fitted leather* and finely tailored upholstered furnishings, a soft leather J-Lounge*, barrel chairs and a full size recliner*. We proudly offer a variety of beautiful finishes for our wood cabinetry including natural or stained Oak (*standard*), Walnut*, natural or stained Cherrywood* and Whitewash*.

**available options*

Blended tones of the natural oak finish cabinetry glow warmly beside contemporary hues and patterns in this Watercolor interior.





Whether it's brunch on the weekend or a gourmet dinner, the Signature's spacious Suite Slide Galley offers you top-of-the-line appliances with performance, flexibility and convenience: microwave/convection oven, two-burner cooktop, Moen One-Touch faucet, Insta-Hot water tap and a Norcold four door refrigerator/freezer with ice maker. And all appliances are fully functional with the Suite Slide in a closed position.

THE MONACO
Difference!

THERE ARE VERY FEW COMPROMISES IN A MONACO MOTORHOME.

Our high standards in design and manufacturing extend to the lifestyle conveniences that will make your travels pleasurable and worry-free.

For example, Monaco's Water Filtration System ensures safer, cleaner water for drinking, washing and bathing. Monobloc valving provides direct hot and cold water lines to each outlet, including the washer/dryer. The high-volume Sediment Filter traps suspended particles and also absorbs chlorine, high volatile chemicals, tastes and odors. Your living and traveling comfort is well-assured with a water filtration system that exceeds most public water treatments.



Distinctive cabinet detailing includes dove-tailed drawers and carpet-lined shelves that muffle sound and help protect stored items.

IMAGINE

Ask for the world and the Signature provides it on a silver platter in an atmosphere of privacy, pampering and unending luxury. This Golden Damask interior is the perfect place to get away from it all...and still have it all!





A glamorous designer light spreads an illuminating glow around the make-up mirror and vanity table in the bedroom area.

FABULOUS SPACE, PLENTY OF LIGHT, OPEN, AIRY ROOMS, HARMONIOUS DESIGN. The dramatic new SIGNATURE "Classic" floorplan offers an entirely new way of living in a motorhome. The bed and bath are no longer isolated, enclosed rooms for showering and sleeping, but a spacious Suite designed for the way you want to travel today.

You can now enjoy a space that's been styled to resemble a luxurious hotel suite with fine amenities including 20" SONY color television, designer decor, queen-size innerspring mattress, mirrored wardrobe closets, Corian countertops, solid surface sink and shower, and much more.



The built-in Sony 20" remote control color TV above a bedroom cabinet.

Cleanse, refresh, relax, escape...the spacious "Classic" bed and bath suite will change the way you feel about motorhome living.



INSPIRATION



The new compound radius front entry door blends almost invisibly with the exterior graphics. A keyless entry security system responds to your personal code. The doors self-closing air seal mechanism is similar to those in luxury automobile trunk lids.

THIS IS THE MOST INNOVATIVE SIGNATURE SERIES EVER: a collaboration of sophisticated design, engineering and safety features—starting with the keyless security entry that welcomes you into the streamlined cockpit. The entry door closes behind you with a soft, reassuring sound. As you slip behind the wheel, an expansive single piece windshield and oversized side windows offer an impressive panoramic view. The comfort of fine grain leather driver and co-pilot seats adds a warm, rich accent. Six-way electronic seat adjustments and 3-point integrated seat belts are standard.

Your sense of control is reassured with a downward glance: easy-to-read gauges and rear-view monitor are intelligently arranged and all driver controls are within easy reach. At your fingertips are dual zone heating and cooling adjustments for driver and co-pilot. And a SONY AM/FM stereo and cassette player, CB radio and 10-disc CD player provide the audio entertainment.

The 1998 SIGNATURE SERIES by Monaco offers the highest level of comfort, convenience and classic luxury amenities.



Large, pass-through storage bays with slide-out beds, make traveling more convenient and practical. At right, a wider engine access door with pneumatic struts and a larger lift handle provide easy access to engine and automotive electrical run panel.





THE SIGNATURE SERIES BRINGS HI-TECH DOWN TO GROUND LEVEL. This year we've added a new feature to our *Cushion Air Glide Suspension* that makes leveling your coach simpler than ever.

The new HWH Air Leveling System is operated from a convenient in-dash control which also features a manual override. Just push a button and in minutes the coach automatically achieves a safe and level parked position. Computer monitored solenoid valves release and add air as needed to the outboard-mounted airbags located in front of, and behind, each wheel. There's no additional checking or adjusting to adapt to a shift in the coach's contents or a change in ground conditions. No guessing either. This is modern technology working right where, and when, you want it!

The new air leveling system is available as a no-cost option on all 40' models and is standard equipment on the 42' and 45' models.

THE MONACO DIFFERENCE



DRIVE A MONACO MOTORHOME AND THOUGHTS OF POWER AND INNOVATION COME TO MIND.

Monaco's ROADMASTER chassis epitomizes how innovative engineers can decipher complex motorhome dynamics and control them with leading edge technology.

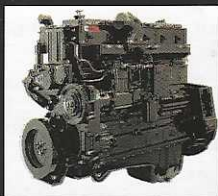
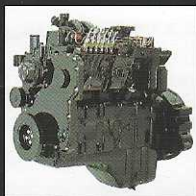
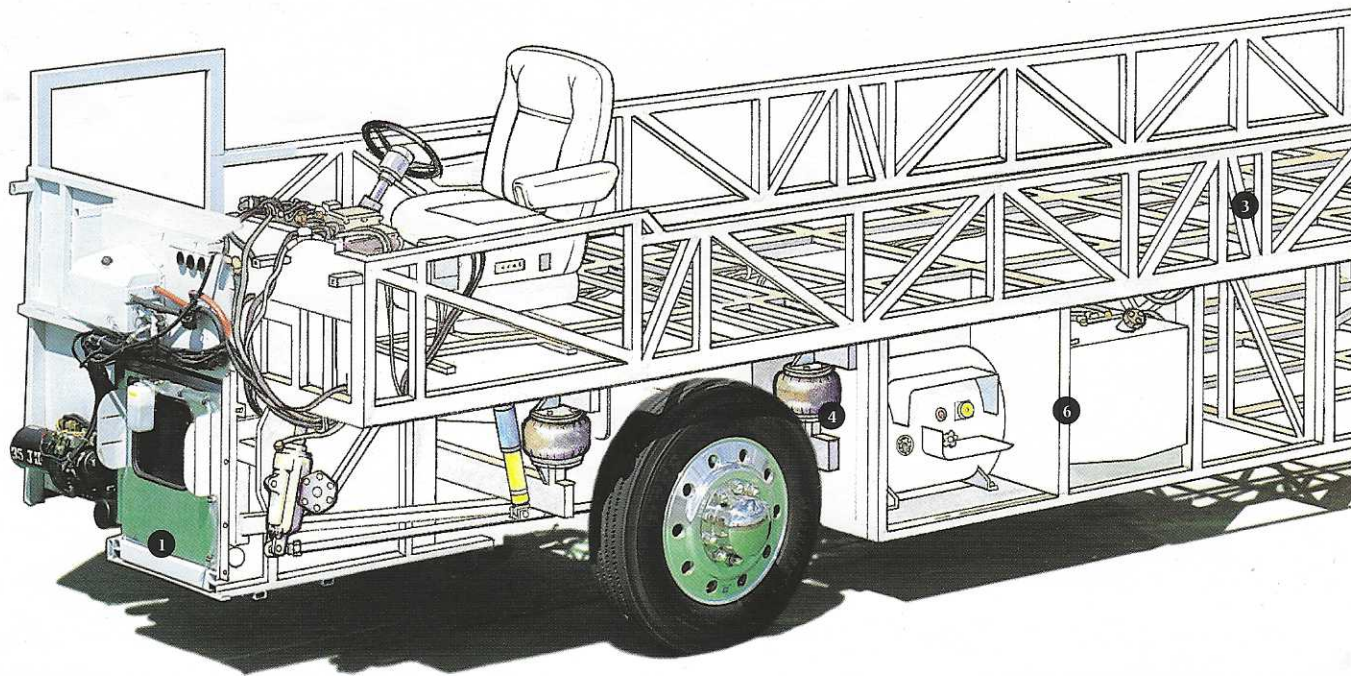
While most manufacturers must modify their coaches to fit a pre-built chassis, Monaco designs and manufactures the ROADMASTER to meet the specific requirements of our luxury motorhomes: all-steel construction with true, triangular trussed semi-monocoque framing for greater strength along the entire length of the chassis and heavy duty rectangular I-beams to cross-brace the platform.

The result is a design that provides a far greater degree of structural integrity with a gross combined weight ratio of 45,000, and a towing capacity of 10,000 pounds.

The integrated technology of our ROADMASTER chassis works intuitively with the continuously variable road-sensing *Cushion Air Glide Suspension*. From behind the wheel, you will feel the reassuring response of the *Allison MD3060 6-speed World Transmission* with two overdrives and electronic shifting.

A 325-hp *Cummins turbodiesel* energizes the 40' SIGNATURE. The powerful *Cummins 450-hp M-11* is an option on the 40', and is standard on the 42' and 45' models. For added performance, *Cummins N14 525-hp* diesel engine is an available option on 42' and 45' models.

We invite you to take a test drive in the new SIGNATURE SERIES by Monaco. Experience the pleasure of driving a luxury motorhome with the most sophisticated, refined and balanced chassis in the industry—the ROADMASTER.



Left to right:

- A 12.5 KW Onan Quiet Diesel Generator on a power slide-out at the front of the coach.
- The Cushion Air Glide Suspension offsets weight transfer when cornering...eliminates wandering or floating on curves...and

1 THE NEW, EXCEPTIONALLY QUIET 12.5 KW ONAN QD DIESEL GENERATOR IS EASILY ACCESSIBLE ON THE HYDRAULICALLY POWERED RAIL-MOUNTED SLIDE-OUT AT THE FRONT OF THE COACH.

2 6-CORE CROSSFLOW RADIATOR WITH CHARGE AIR COOLER AND A SAUER-SUNDSTRAND MODULATED HYDRAULIC FAN SYSTEM SETS A NEW STANDARD IN LUXURY COACHES.

3 ROADMASTER'S BRIDGE-LIKE INFRASTRUCTURE EVENLY DISTRIBUTES WEIGHT THROUGHOUT THE ENTIRE CHASSIS, PROVIDING A SOLID PLATFORM AROUND WHICH ALL OTHER ELEMENTS OF THE COACH ARE INTEGRATED.

4 MONACO'S INNOVATIVE CUSHION AIR GLIDE SUSPENSION FEATURES 8 LARGE AIRBAGS AND 8

HEAVY-DUTY BILSTEIN SHOCKS (10 IN TAG AXLE MODEL) MONITORED LEVELING SENSORS CONTINUOUSLY ADJUST AIRBAG PRESSURE FOR A SUPERB RIDE UNDER MOST ROAD CONDITIONS.

5 THE ROADMASTER'S SEMI-MONOCOQUE FRAMING INCORPORATES THE STORAGE AREA AS PART OF THE CHASSIS, RESULTING IN LARGER, DEEPER AND STRONGER STORAGE BAYS.

6 THE PROPANE TANK AND FUEL TANK ARE GROUPED TOGETHER FAR FORWARD UNDER THE CHASSIS FOR BETTER WEIGHT DISTRIBUTION. SPANNING THE WIDTH OF THE COACH, EACH IS ACCESSIBLE FROM EITHER SIDE (EXCLUDING THE SLIDE-OUT MODEL).

7 A "CLEAN SLATE" APPROACH TO CHASSIS ENGINEERING RESULTS IN A WIDER DISTANCE BETWEEN AIRBAGS AND SHOCKS FOR GREATER STABILITY AND A SMOOTHER RIDE.

8 DEPENDABLE EATON AXLES FRONT AND REAR

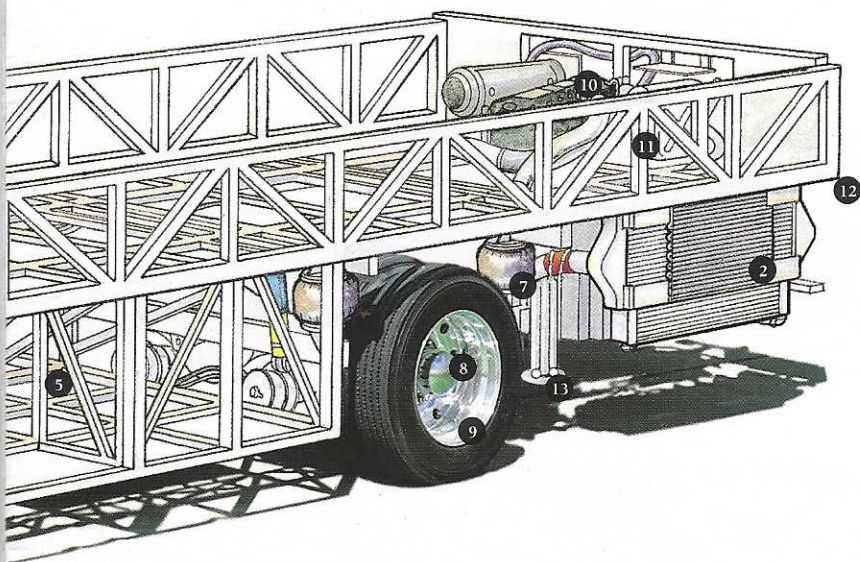
9 ANTI-LOCKING ALL-WHEEL AIR BRAKE SYSTEM-PROVIDES SURE STOPPING POWER.

10 ELECTRONICALLY CONTROLLED ALLISON 6-SPEED WORLD TRANSMISSION WITH 2 OVERDRIVES "INTELLIGENTLY" SELECTS THE OPTIMUM GEAR FOR PERFORMANCE AND EFFICIENCY-UNDER ANY DRIVING CONDITIONS.

11 CUSHIONED 3-POINT MOTOR MOUNT SYSTEM ABSORBS ENGINE VIBRATION.

12 10,000 LB. HITCH RECEIVER

13 COMPUTERIZED HYDRAULIC 3-POINT LEVELING JACKS. A COMPUTERIZED HWH AIR LEVELING SYSTEM IS STANDARD ON 42' AND 45' MODELS.



Roadmaster by Monaco
Take Control Of The Road

stabilizes the coach on uneven surfaces. Eight heavy duty Bilstein shock absorbers work in conjunction with the outboard-mounted airbags. And each airbag/shock combination is located well forward or aft of each wheel for the greatest possible stability.

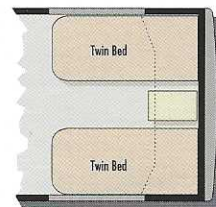
• Cummins 325-hp turbo diesel is standard in the 40' Signature. The 450-hp M11 is standard on 42' and 45' models. The 525-hp N14 and a Ceemat transmission are available options on 42' and 45' models.

Ten Luxurious New Floorplans

Dramatically innovative floorplans, custom furnishings and spacious Suite Slides are available in our 1998 SIGNATURE SERIES COLLECTION. A side entry floorplan is available in select floorplans.

Add your personal style to the SIGNATURE with a choice of elegant leathers, beautiful fabrics and custom wood finishes.

**Twin Bed Option
available in all
floorplans**



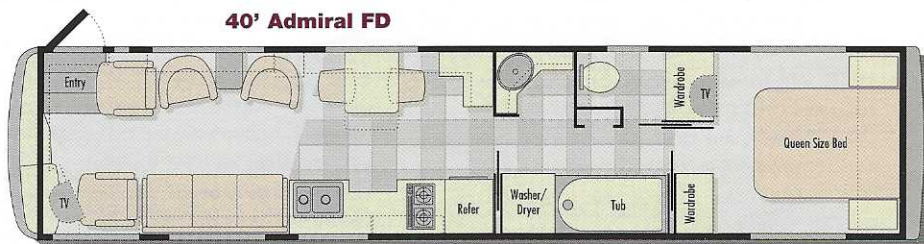
Veridian

Golden Damask

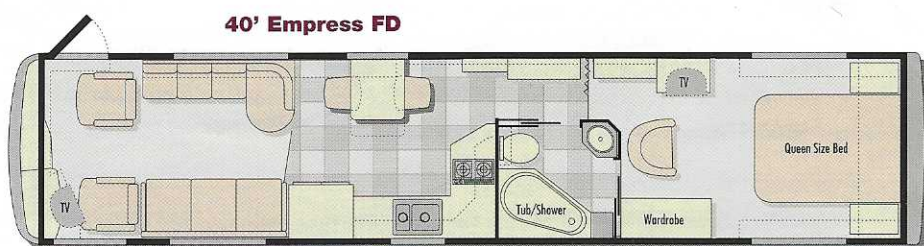
Watercolor

Aubusson Grey

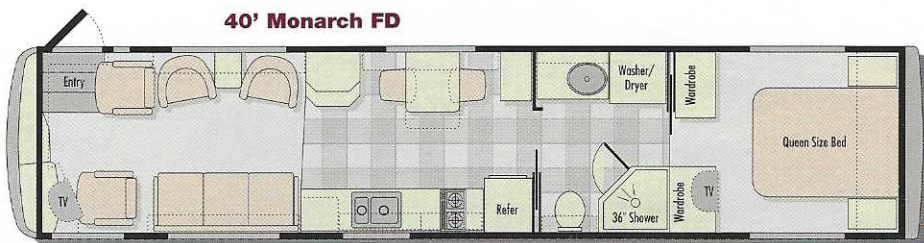
40' Admiral FD



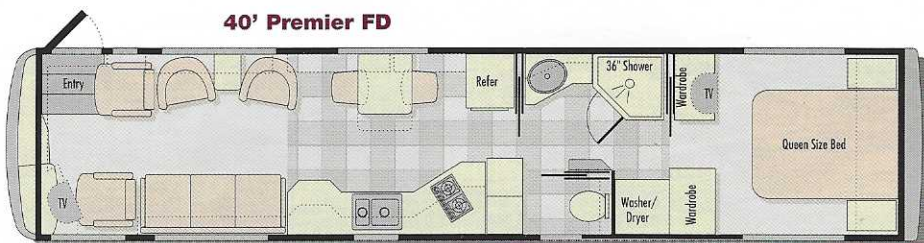
40' Empress FD



40' Monarch FD



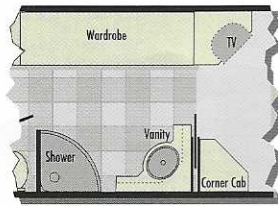
40' Premier FD



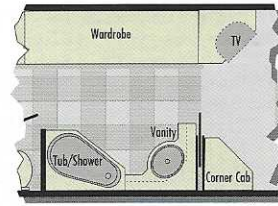
40' Suite Slide



**PB Option and
Tub/Shower option
available in all
"Classic" Floorplans**

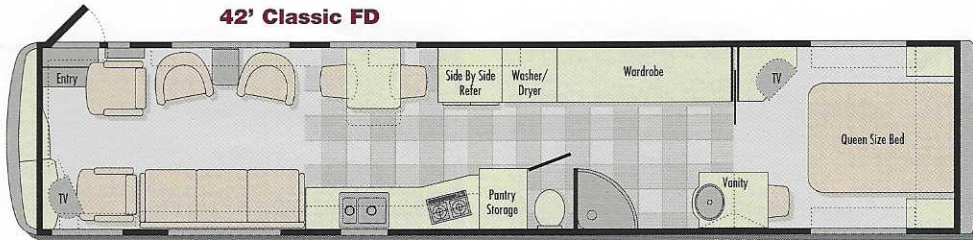


"Classic" PB Option



"Classic" Tub/Shower Option

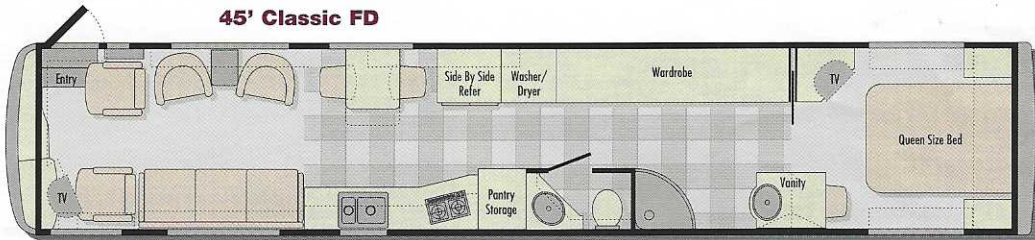
42' Classic FD



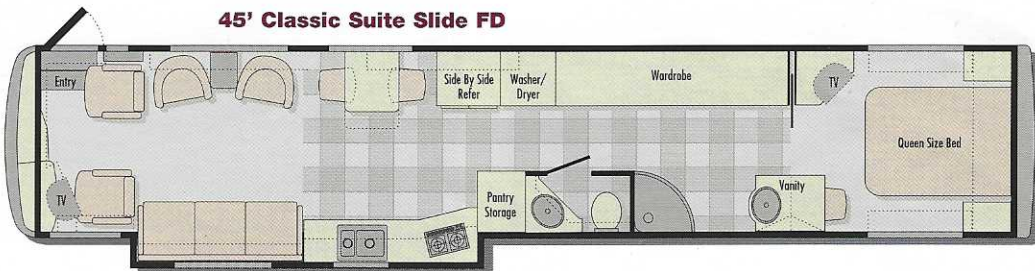
42' Classic Suite Slide FD



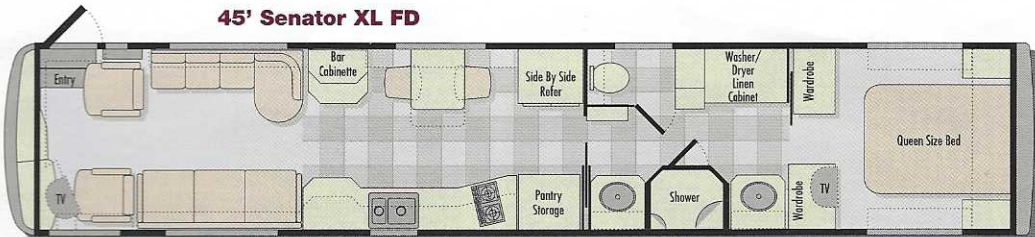
45' Classic FD



45' Classic Suite Slide FD



45' Senator XL FD



1998 Signature Series Specifications

Construction

Semi-Monocoque Tubular Steel Frame
102" Wide Body
Full Fiberglass Front and Rear Caps
Fully Undercoated Underbelly
Seamless One-Piece Molded Crowned Fiberglass Roof
Painted Graphics with Ultraviolet Protective Clearcoat
Rear Cap with RAM Air Design
Hydraulic Slide-Out Room
Complete Pass Through Storage Bay Slide-Out and Single Slide Out Bay
Complete Pass Through Storage Bay Slide-Out
Large Engine Access Door with Pantograph Hinges and Struts
Pass Through Storage Compartments
Monaco Full Length Mud Flap w/Polished Stainless Steel

Options

Slide Out Tool Box Drawer
Complete Pass Through Single Storage Bay Slide-Out (one side)
Single Storage Bay Slide-Out (two sides)

Chassis, Engine and Suspension

ROADMASTER Chassis by Monaco
Cummins 6C 8.3 325hp Turbo Diesel Engine w/Exhaust Brake
Torque (lbs-ft max. at 1,300 rpm) 915
Cubic Inch Displacement 505/8.3L
Allison MD3060 6-speed World Transmission w/Electronic Shifter
10,000 lb. Hitch Receiver
Transmission Oil Cooler and Engine Cooler
Rear Axle Ratio w/325hp Engine 5:29
Douglas Steering Column with Tilt and Telescope
200 AMP Alternator
Air Disc Brake System with Eaton Bosch ABS Anti-Locking Brakes
Full Cushion Air Glide Suspension w/8 Air Bags and 8 Electronic Bilstein Shock Absorbers
Full Cushion Air Glide Suspension w/10 Air Bags and 10 Electronic Bilstein Shock Absorbers (42' and 45' Tag Axle only)
Aluminum Fuel Tank (Dual Fuel Fill on Non-Slide Out Models, One Side Fuel Fill for Slide Out Models)
Fuel Filter w/Automatic Purge and Repriming Capabilities
6 Alcoa Polished Aluminum Wheels 11/22.5 Wheels 2 Budd Steel Inner Rear, Stainless Steel Hub and Nut Covers (Tag Axles Only)

Options

Cummins M11 450hp Turbo Diesel Rear Engine w/Exhaust Brake
Torque (lbs-ft max. at 1,300 rpm) 1450
Cubic Inch Displacement 661/11L
Cummins N14 525hp Turbo Diesel (42' and 45' models only)
Torque (lbs-ft max. at 1,300 rpm) 1590
Torque (lbs-ft max. at 1,300 rpm) w/Ceemat Transmission 1850
Cubic Inch Displacement 855/14L
Allison MD4060 6-speed World Transmission (standard w/M11 and N14 Engines)
250 AMP Alternator
Air Leveling System (standard on 42' and 45' models, optional on 40' model)

Cockpit Features

Designer Leather Pilot and Co-Pilot Seats w/6-way Power Adjustments and 3-point Integrated Seat Belts
Deluxe Tilt/Telescoping Steering Wheel w/Cruise Control
Leather Steering Wheel
Electronic A/C Heat Climate Control System
40 Channel Hand Held CB in dash

7" Rear Vision Monitor w/audio

Map lights

Pilot and Co-Pilot Sunscreen

Overhead Windshield Ventilation System

Dual A/C Heat Controls for Driver and Passenger

SONY 80 Watt AM/FM Stereo w/CD Controller

SONY 10-disc CD Player

Round Halogen Driving/Fog Lights

Chrome Remote Control Heated Adjustable Mirrors w/Turn Signals

Chrome Dash Fans

Chrome Hadley Air Horns

Remote Control Spot Light

Docking Lights

Air Actuated Power Step Cover in Front Door Models only

Appliances and Accessories

Home Theater Sound System w/Cube Speakers and Selector Switch

20" SONY Color TV w/Remote Control Stereo in Living Area

20" SONY Color TV w/Remote Control in Bedroom

Electric TV Antenna w/Power Booster

Automatic DSS System

Hi-Fi Stereo VHS/VCR

Cellular Phone Antenna

Microwave/Convection Oven

Insta-Hot Water

Recessed Two-Burner Cooktop

4-door Refrigerator w/Ice maker and Raised Panel Doors

Combination Washer/Dryer

Electronic Clock w/Alarm in Bedroom

Safe

Options

Deluxe Security System

Ice Maker w/Raised Panel Door

Outdoor Entertainment Center

Interiors

New Designer Interiors: *Golden Damask, Watercolor, Aubusson Grey* and *Veridian*

Stained or Natural Oak Cabinetry

Designer Wallpaper throughout

Day/Night Pleated Shades in Living and Bedroom

Decorator Fabric Window Valences

Ceramic Tile Floors in Galley and Bath

Carpet-lined Cabinet Shelves

Corian Galley Countertop and Molded Kitchen Sink

Corian Dinette Tabletop w/two Dining Chairs and two Folding Chairs

"One-Touch" Almond Kitchen Sink Faucet

Corian Vanity Countertop w/Molded Sink

Brass Fixtures in Bathroom

Skylight in Shower

Mini Blinds in Kitchen and Bath

Queen Island Bed with Premium Mattress

Decorative Headboard w/Custom Etched Mirrors

Cedar-lined Wardrobe Closets

Options

Walnut, Natural or Stained Cherry or Whitewash Cabinetry

Power Footrest on Passenger Side

Booth Dinette (available in some models)

Designer Fabric Recliner

Designer Leather Recliner

Designer Leather J-Lounge

Designer Leather Sleeper/Loveseat
Designer Leather Barrel Chairs
Twin Beds

Electrical System and Lights

Battery Maintainer Charges Chassis and House Batteries
Dual 12V Outlet
Two 4D 12V Deep Cycle Batteries for House
Two 8D 31P PHD Batteries for Chassis
Solar Battery Charger (1 Panel w/Regulator)
Emergency Start Switch
50 AMP 120/240V Distribution Panel and Power Cord w/Quick Disconnect
RV 3012 Inverter
12.5 KW QD Generator on Power Slide-Out
Lighted Utility Center (Phone, Cable TV, Water, Elec. Hookups)

Options

All Electric Unit: 2 Inverters, 5 Gel Batteries, 250 AMP Alternator, All Electric Refrigerator and Cooktop

Plumbing and LP Systems

AQUA HOT Heating and Hot Water System
Complete Water Filtration System for Entire Coach
Water Purifier

Windows, Doors and Awnings

New Larger One-Piece Front Windshield
Front Door w/Screen Door
Keyless Security Entry for Front Door Model only
Grey-tinted Thermal Pane Windows
Patio and Window Awnings
Front Door Awning
Passenger and Driver Sunscreens
2 Large Vertical Windows, Passenger, Sofa Side
2 Large Vertical Windows, Bedroom

Options

Side Entry Door (some models)

Heating, Vents and Air Conditioning

AQUA HOT Heating and Water System
42,000 BTU Thermostatically Controlled Furnace
Dual 13,500 BTU Ducted Roof A/C Thermostatically Controlled w/Heat Pump
Kool-A-Matic Fan w/ Thermostat Control in Kitchen
Fantastic Fan in Bathroom Ceiling

Options

Third 13,500 BTU Roof A/C w/Heat Pumps in 42' and 45' Model only

Weights (may vary by options)

Gross Vehicle Weight Rating 35,000 lbs.
Gross Combined Weight Rating 45,000 lbs.

Measurements

Wheelbase 270"
Overall Height (based on static load equal to GVWR) 11'10"
Exterior Width 102"

Tank Capacities

Grey Water 63 gal.
Black Water 45 gal.
Fresh Water 100 gal.
Useable Diesel Fuel 200 gal.
LP 55 gal.

Monaco's policy of continuous product improvement makes all equipment (standard or optional), capacities, brand names, specifications and model availability subject to change without notice. We reserve the right to make those changes but we are happy to verify any item by motorhome serial number.

New Exterior Styling!

The 1998 SIGNATURE SERIES is a dynamic fusion of boldness and sophistication. A subtle chassis trim and new front end design give the SIGNATURE an aerodynamic presence, while enhancing the visual impact of the enlarged, single-piece windshield.

Lustrous painted graphics in a choice of color combinations are UV-ray protected with Clear Coat for long lasting beauty and low maintenance.

Aubusson Grey



Veridian



Watercolor



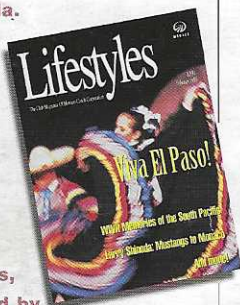
Golden Damask



Optional exterior graphics as shown on cover are available.



Emergency Road Assistance
24 hours a day,
365 days a year is
provided to
Monaco owners
anywhere they
travel in the U.S.
or Canada.



Lifestyles,
published by
Monaco, highlights
interesting trips,
places to see, club
activities and news
about special events
throughout the year.



THE MONACO Difference is a philosophy in action. Our 170-person service and warranty staff are aided by computerized production records and a warranty tracking system that enables us to identify individual customer's needs and provide solutions quickly and efficiently—just one part of our effort to make all your experiences with Monaco the very best. Throughout the ownership of your motorhome, our focus is your complete satisfaction.

MONACO CLUBS, RALLIES AND MORE When you join one of the Monaco owners clubs, you can't help but notice that meeting and traveling with friends adds something special to your trip. Monaco sponsors many Club activities including half a dozen large rallies held during the year. Here great entertainment, good food and exciting tour excursions are blended with seminars, free technical service, workshops and the latest innovations in motorhome travel.

24 HOUR EMERGENCY SERVICE The Monaco Roadside Assistance program will give you additional peace of mind. It provides emergency roadside assistance 24 hours a day, 365 days a year to Monaco owners anywhere they travel in the U.S. or Canada. Whether you're just locked out, need a tire change, need fuel or require a tow to the nearest qualified RV repair facility. Just dial the toll-free Emergency Road Service number and you can be assured that a professional RV emergency repair and towing specialist will respond to your call.

GET THE GRAND TOUR AT MONACO! Monaco is proud to invite you to visit our manufacturing facilities in Oregon and Indiana. Just call us toll free at 1-800-634-0855 for easy directions and to confirm plant hours.

YOUR SIGNATURE SERIES DEALER



MONACO COACH CORPORATION
Windsor • Dynasty • Executive • Signature Series • Royale Coach • Holiday Rambler
91320 Industrial Way, Coburg, Oregon 97408 • Toll Free (800) 634-0855 or (541) 686-8011
Indiana Division 606 Nelson's Parkway, Wakarusa, IN 46573 • Toll Free (800) 650-7337

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